



Parker Hannifin Corporation
Hose Products Division
30240 Lakeland Blvd.
Wickliffe, Ohio 44092

Karrykrimp/Karrykrimp Bench Mount Hose Die Selection Chart

487 is available in a variety of cover options, including Standard, ToughCover (TC) and SuperTough (ST)

Fitting Series	HOSE	-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	Die Ring
43 Series	Die Part Number	80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20	82C-R01
	GLOBALCORE 187/187ST/TC (-8 THRU -16) 387/387ST/TC (-4 THRU -16), 487/487ST/TC (-4 THRU -12) 787/787ST/TC (-4 & -6), 797/797ST/TC (-4 & -6)	1/4" 0.645 0.665	0.710 0.730	0.825 0.845	1/2" 0.945 0.965	5/8" 1.060 1.080	3/4" 1.245 1.265	1.590 1.610	1.970 1.990	
	351ST/TC 422 426 431 436 451ST/TC (-4 THRU -16) 471ST/TC 472LT 482ST/TC									82C-R02
	GLOBALCORE 722/722ST/TC (-6 THRU -10)	0.685 0.705	0.750 0.770	0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650	2.010 2.030	BLACK
	421WC 302 722LT (-6 THRU -10) 881									
25 Series	Die Part Number			80C-Y06	80C-Y08					
	271			0.680 0.700	0.825 0.845					
26 Series	Die Part Number	80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
	213 285 293	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195		
	201 225 266 206 226 266 221FR 244 SS25UL	0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235		BLACK
81 Series	Die Part Number						80C-V12	80C-V16	80C-V20	
	811 811HT 881						1.155 1.175	1.450 1.470	1.740 1.760	
HY Series	Die Part Number	80C-H595		80C-H735	80C-H860	80C-H1015	80C-H1170			
	611HT	0.575 0.595		0.720 0.740	0.860 0.880	0.995 1.015	1.140 1.160			
	Die Part Number	80C-H595				80C-H1015	80C-H1170	80C-H1365		
	801 836	0.575 0.595				0.995 1.015	1.140 1.160	1.350 1.370		
Die Part Number			80C-H735	80C-H860					BLACK 	
801 836			0.755 0.775	0.890 0.910						

Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.

Note: Do not use this machine to assemble stainless steel fittings.

Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimpsource at www.parker.com/crimpsource. New decals can be ordered at Parker website <https://parker.cp.imtco.com/Account/Login>.

Decal Part Number:
82C-CRIMPDECAL
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